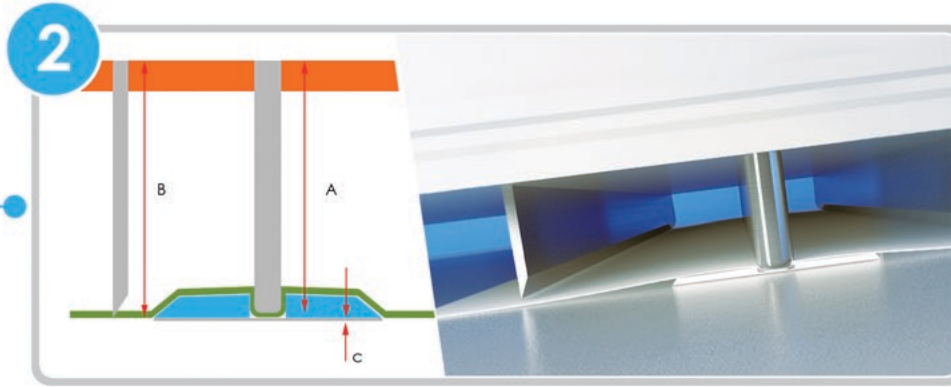


# YOUR SIMPLE GUIDE TO CHOOSING THE CORRECT SIZE

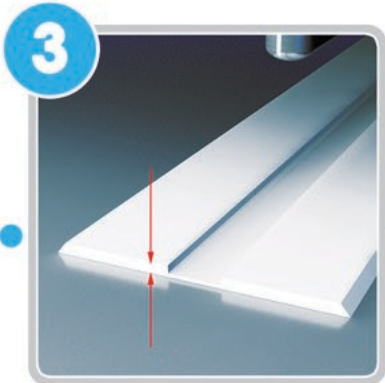
BASED ON 23.80mm CUTTING RULE HEIGHT & 0.1mm THIN FILM BASE MATRIX



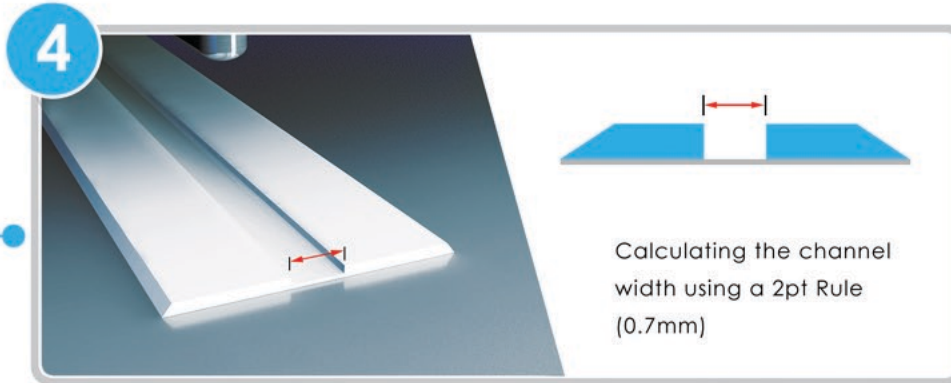
**Board Thickness** =  mm  
(100µm = 0.1mm)



**Creasing Rule Height** = 23.80 -  - 0.1 =  mm  
(A) (B) (C) round up to nearest whole number



= Height of Matrix



**Channel Width** = 1.5 x  + 0.7 =  mm

for <600 microns (µ) x 1.5, for > 600 microns (µ) x 2.0

Calculating the channel width using a 2pt Rule (0.7mm)

THE WORLD'S MOST  
ADVANCED CREASING  
MAKE-READY SYSTEM

Fill in the blank spaces  
above to work out the  
Matrix Size you require

**My Matrix Size is:**  mm **X**  mm  
(height of matrix) (channel width)