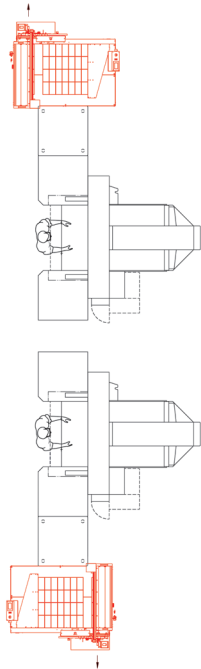


# Labelbänder 24 - Fact Sheet



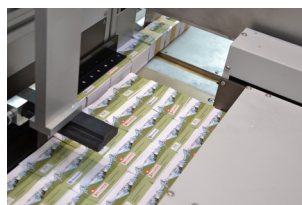
Blumer's knowhow in label finishing, combined with Bandall's advanced vacuum controlled banding technology, makes this machine to an always ready and reliable tool for every label finishing department.

The Labelbänder, placed in most cases in-line with any existing guillotine, takes over the banding process of all cut to stack products. Regardless if the machine is palced on the left or on the right side of the guillotine, the cutting machine operator moves the stacks comfortably in any desired load size onto the in-feed table of the Labelbänder. From there, everything goes automatically: a pusher moves the stacks forward, separates them to a single row and finally pushes stack by stack into the banding unit.

During the banding process an adjustable pressure bar can be used in order to hold the stack down and to avoid any movements of the top labels and to ensure a very tight banding, regardless if clear plastic- or PE-coated paper-band is used. Depending on the size, the stacks can be double or triple banded. After the banding process, the tightly banded piles can be boxed right away or can be pushed onto a conveyor which brings the products to an automated sorting and/or packaging system.

The Labelbänder 24 is an ideal banding solution for small to medium size production runs. For high volume production we recommend the use of an ATLAS-1200 or an ATLAS-40 which is combining the cutting and banding process for any size of square cut labels.

## Labelbänder 24, Technical data



Controlled in-feed of pre-cut stacks in banding unit



Downhold for the banding process of spongy materials

Label sizes	
Minimum label size	60 x 40 mm (LxW)
Maximum label size	500 x 240 mm
Minimum stack height	30 mm
Maximum stack height	120 mm
Banding	
Banding cycles	up to 22/min
Banding system	Thermal sealing system
Multiple banding	1 - 3 bands per stack
Banding tension	Adjustable, downhold ensures tight bundles
Banding material	PE-coated paper / clear filmtape
Bandwidth	28 mm
Others	
Operating panel	Touch screen programming
Table height	900 mm +/- 25 mm adjustable
Electrical connection	3 x 220 V / 240 V 60 Hz or 3 x 400 V 50 Hz
Air consumption incl. 30% reserve	6 bar dry air
Floor space required	approx. 1738 x 2133 mm

Technical improvements and changes are subject to the manufacturer without notice.